## PIPING BEST PRACTICES TO PROTECT YOUR SEALS

One of the most effective ways to achieve long, uninterrupted mechanical seal life is to create a healthy environment around the seal faces. Here is a checklist of piping best practices to keep in mind as you put your piping plan into place.

- 1 MINIMIZE LINE LOSSES
- 2 USE LARGE DIAMETER TUBING
- USE ONLY UPWARD SLOPING LINES (slope of 40 mm/m [0.5 in/ft])
- 4 USE LONG RADIUS BENDS
- 5 MINIMIZE COMPONENT LOSSES
- 6 OPTIMIZE FOR THERMOSYPHON
- 7 CHECK ROTATION DIRECTION
- 8 TEST FOR LEAKS

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