CRN MAGdrive without motor

Supplement to installation and operating instructions for CRN

(US)



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1. Fitting the magnetic drive, motor stool and motor

See also installation and operating instructions for CR, CRI, CRN – Grundfos literature number L-CR-TL-001. Also refer to the CRN MAGdrive installation and operating instructions, L-CRN-TL-01.

These instructions must be followed when removing the motor stool and when fitting the magnetic drive, motor stool and motor.

Caution

If the motor stool is not fitted correctly, the pump bearings may be damaged.

1.1 CRN 1s, 1, 3, 5, 10, 15, 20: .5 to 3 Hp.

Procedure and illustrations

See page 4.

Hardware

See page 5.

The position numbers refer to the illustrations on page 4. Bolt size and flange thread will vary with the motor size.

1.2 CRN 1s, 1, 3, 5: 5 to 7.5 Hp CRN 10, 15, 20: 5 to 25 Hp CRN 32, 45, 64, 90: 5 to 30 Hp.

Procedure and illustrations

See page 6.

Hardware

See page 7.

The position numbers refer to the illustrations on page 6.

Note

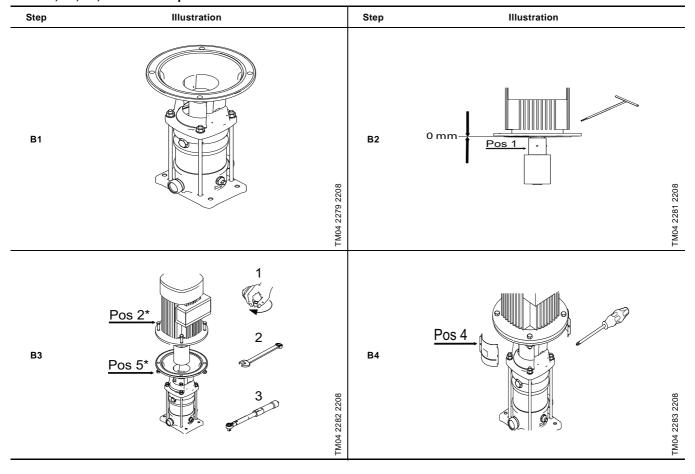
CRN 1s, 1, 3, 5 pumps fitted with 7.5 Hp motors are fitted with an additional spacer flange.

Step	Illustration		Step	Illustration		
A1		TM04 2269 2208	A2	Pos 3/6		
A3		TM04 2273 2208	Α4	Pos 2 2 3 3 3 3 4 5 7 5 7 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7		
A5	Pos 1	TM04 2276 2208	A6	Pos 3 2 1 4 2 3 3 3 1 1 1 1 1 1 1 1 1 1		
А7	Pos 4	TM04 2278 2208				

Overview of hardware

Pos.	Quantity and dimension	Fixing parts		Torque
1	2 x M6		TM04 2350 2408	4.4 ftlbs.
2*	4 x 3/8"		TM04 2351 2408	17 ftlbs.
2*	4 x 1/2"		TM04 2351 2408	30 ftlbs.
3	4 x M12		TM04 2353 2408	44 ftlbs.
4	4 x M4 x 8	~@	TM04 2352 2408	1.5 ftlbs.
6	4	©	TM04 2354 2408	

^{*}Bolt size and flange thread will vary with the motor size.



Overview of hardware

Pos.	Quantity and dimension	Fixing parts		Torque
1	2 x M6		TM04 2350 2408	4.4 ftlbs.
2*	4 x 3/8"		TM04 2351 2408	17 ftlbs.
2*	4 x 1/2"		TM04 2351 2408	30 ftlbs.
3	4 x M12		TM04 2353 2408	44 ftlbs.
4	4 x M4 x 8		TM04 2352 2408	1.5 ftlbs.
6	4	©	TM04 2354 2408	

 $^{^{\}star}\;$ Bolt size and flange thread will vary with the motor size.

L-CRN-TL-03 US New 0609

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